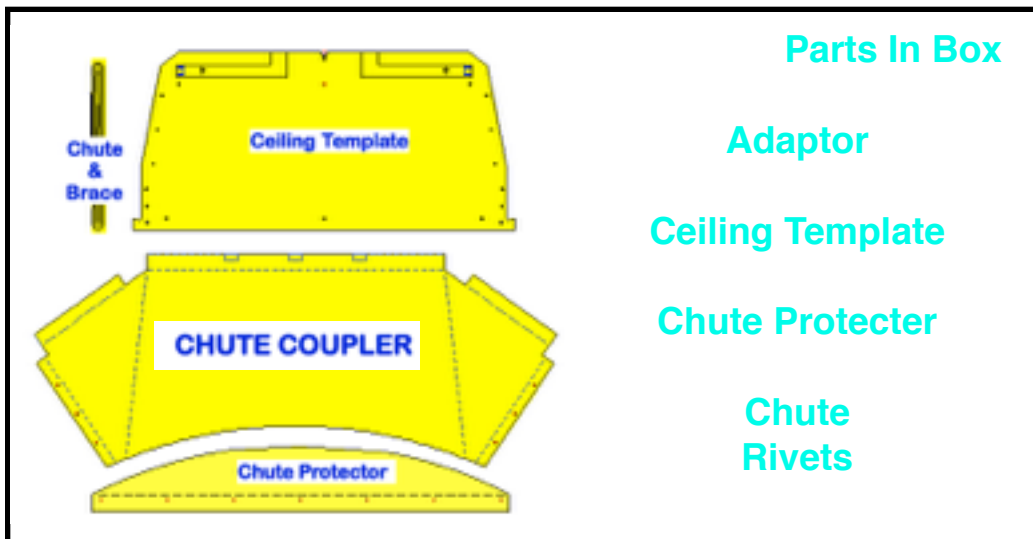
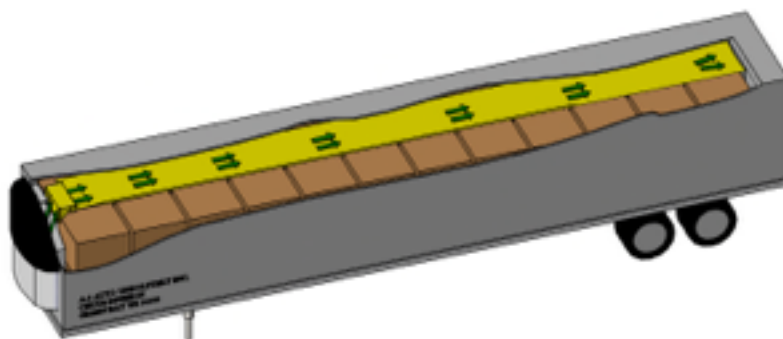


# Single Finger Air Duct Installation



## Parts In Box

Adaptor

Ceiling Template

Chute Protector

Chute  
Rivets

## Tools Needed

1/4" Drill bit and Drill  
Marker

Hammer

Chalk line

Tape measure

Ladder

Side cutters (*to remove  
misplaced rivets*:)

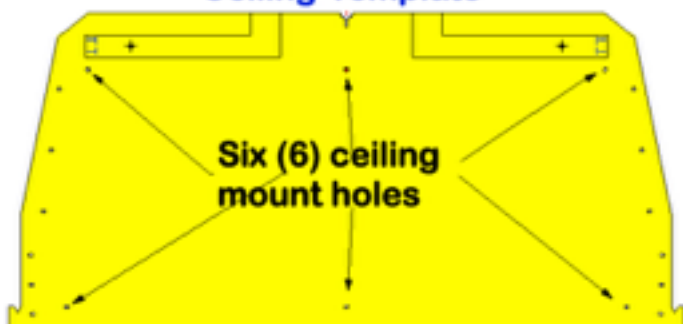


Start installing the ceiling  
template to the ceiling directly  
centered above the evaporator  
air discharge opening



By Bending the ceiling  
template as  
pictured it helps for drilling the first hole  
in the ceiling using one person. Make  
sure that you align the L legs with the  
front of the unit. By aligning the template  
in this manner the adaptor will install  
with a tight seal to the unit.

## Ceiling Template



Finish mounting the ceiling  
template to the ceiling using the 5  
other hole taking care to keep the  
template aligned to the unit face

### Ceiling Template



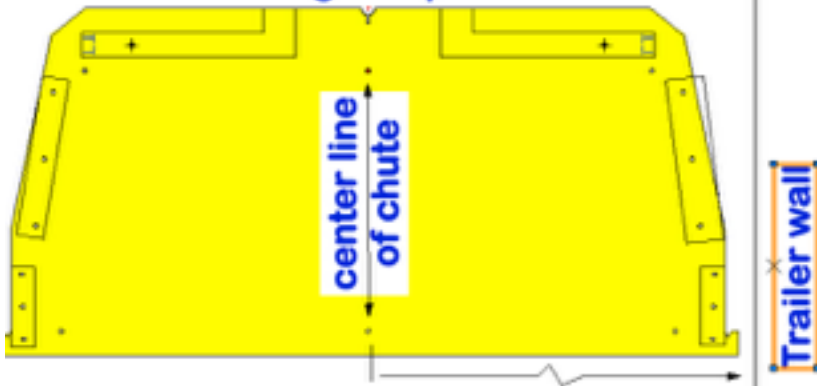
Drill the balance of the holes, but do not put rivets in them. these hole are used for to hold up the L legs, mount the adaptor, then the chute.



Rivet The L legs to the ceiling to get out of the way of air flow,

Mount the CHUTE COUPLER to the ceiling using the CHUTE COUPLER holes on each side. Fold all Flaps to the inside to create seal to unit also fold the bottom triangle up to the inside this is for seal and stiffener to keep the air from blowing out the bottom of the unit.

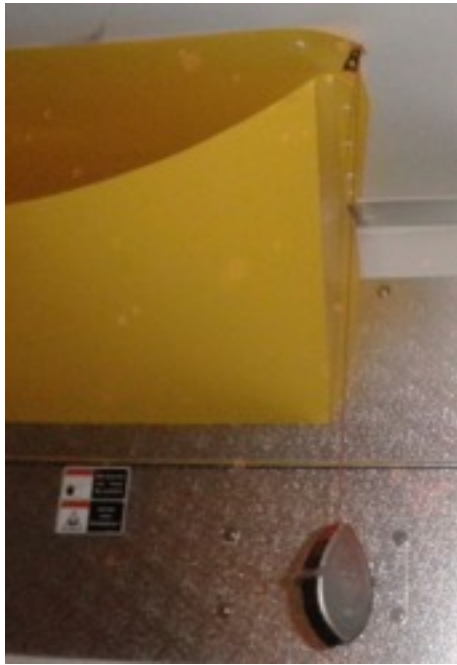
### Ceiling Template



Measure the distance from the center line of the chute to the trailer wall.

Transfer this measurement to the rear of the trailer marking it center

Then Mark 24" both side of center for snapping chalk lines



Hook Snap Line in the snap line holder and walk to the back of the trailer and snap the line for that side and repeat for the other side of the chute



This is what the ceiling will look like after snapping the lines.

Note the snap lines will be tapered widening out to the back for trailer.

install Chute to template using (6) six rivets



Rivet Chute To ceiling by doing ever third grommet this will give you the ability to stretch wrinkles out and create a smooth looking chute for great air flow. The hole for the **rivet is on the chalk line**. When you reach the back of the trailer rivet the chute protector so it will fold up and protect the chute from snagging by forklift.

